

Date: Wednesday, 06/08/2008 10:51:21 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	LONGITUDINAL SUPPORT ASSEMBLY		
Job Number	41013			Part Number	PB674300145		
Estimate Number	13524			Drawing Number	B6743001 P.13		
P.O. Number				Project Number	N/A		
This Issue	06/08/2008	S.O. No.	:	Drawing Revision	B1		
Prsht Rev.	NC			Material			
First Issue	11	Type	SMALL /MED FAB	Due Date	13/08/2008		
Previous Run				Qty:	3 Um: Each		
Written By							
Checked & Approved By	MF 08-08-06						
Comment	Est Rev:A 08-07-25 new issue DD verified by:ec						

## Additional Product

Job Number:



was alone

Seq. #:	Machine Or Operation:	Description :	
1.0	240107	SPRING SLOTTED PIN	 <i>H 08-08-12 3</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) SPRING SLOTTED PIN batch: M11850	
2.0	PB674300197	Clevis	 <i>H 08-08-12 3</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Clevis batch: 340015	
3.0	PB6743001357	Tube Arm	 <i>H 08-08-12 3</i>
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Tube Arm batch: B41012	
4.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	 <i>H 08-08-12 3</i>
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- line drill -97 and -357 using existing pilot hole of -357 as per dwg 2- install spring pin	
5.0	QC5	INSPECT WORK TO CURRENT STEP	 <i>S08/08/13 (X3)</i>
		Comment: INSPECT WORK TO CURRENT STEP	



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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



M102316



(3X)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

1:15  
2:5

START TIME:

320

OVEN TEMPERATURE:

1:45

FINISH TIME:

m1 08/08/13

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



HJ



08-08-13

(X3)

8.0 D34475

Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Clevis  
batch: 39967

M 08-08-26

3

9.0 D34471

Round Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Round Spacer  
batch: 41179

M 08-08-26

3

10.0 AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt  
batch: 109959

M 08-08-26

3

11.0 NAS1149F0432P

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer  
batch: 18057

M 08-08-26

3

12.0 MS21042L4

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Nut  
batch: 1084180

M 08-08-26

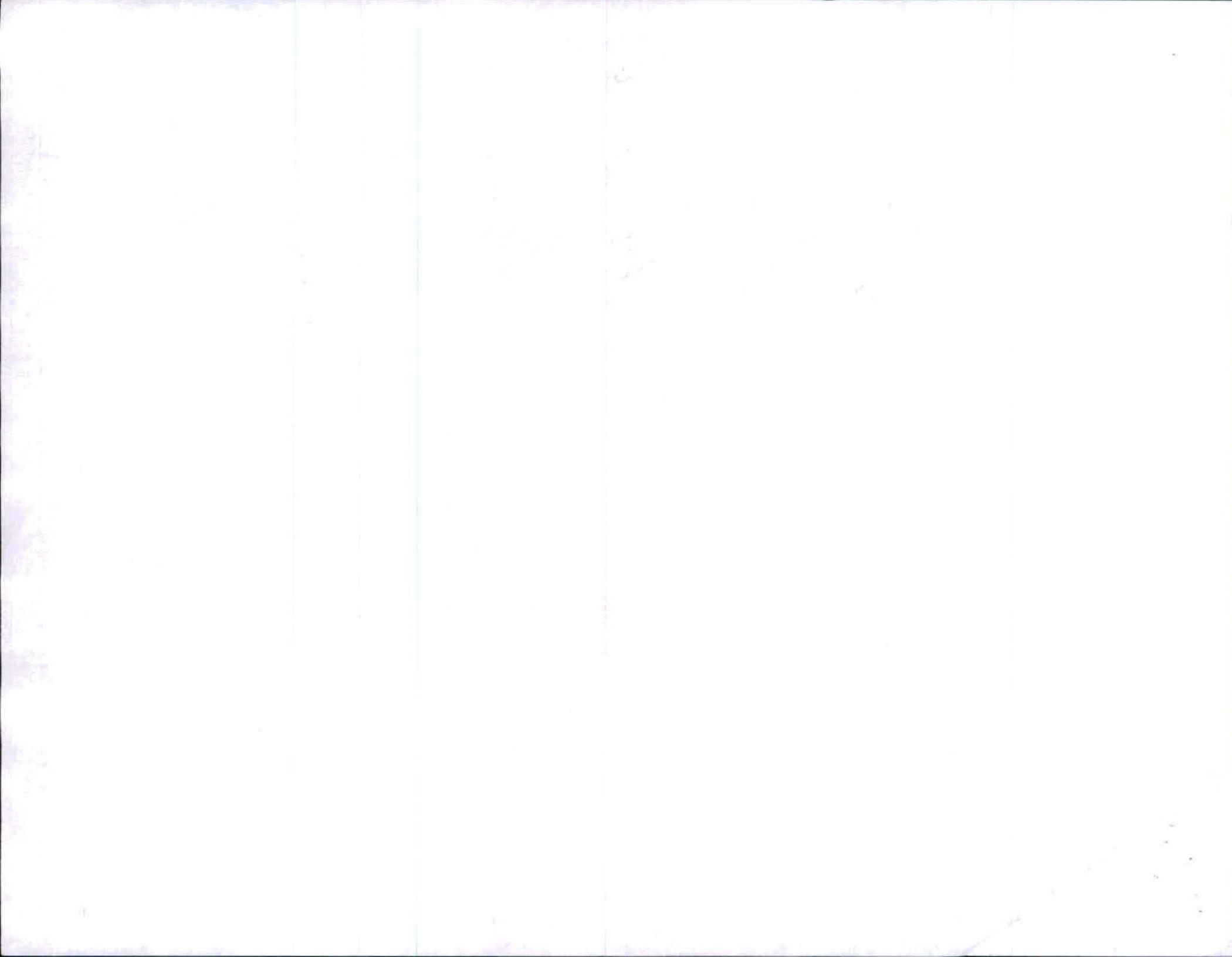
3



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Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY
Job Number:	41013	Part Number: PB674300145
Job Number:		
Seq. #:	Machine Or Operation:	Description :
13.0	MS17984C410 	QUICK PIN REPLACEMENT 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) QUICK PIN REPLACEMENT batch: 18118	08.08.24 3
14.0	30345T21 	LANYARD
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) LANYARD batch: 12828	08.08.24 3
15.0	BSP43 	RIVET
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) RIVET batch: 17890	08.08.24 3
16.0	AN960JD6 	Washer
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Washer batch: 6085	08.08.24 3
17.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1
	Comment: Assemble parts as per dwg PB67-43001	08.08.24 3
18.0	QC5 	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	08.08.26 (3)
19.0	PACKAGING 1 	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 39952	08.08.26 (3)



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Drawing Name: LONGITUDINAL SUPPORT ASSEMBLY

Job Number: 41013

Part Number: PB674300145

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC21

FINAL INSPECTION/W/O RELEASE



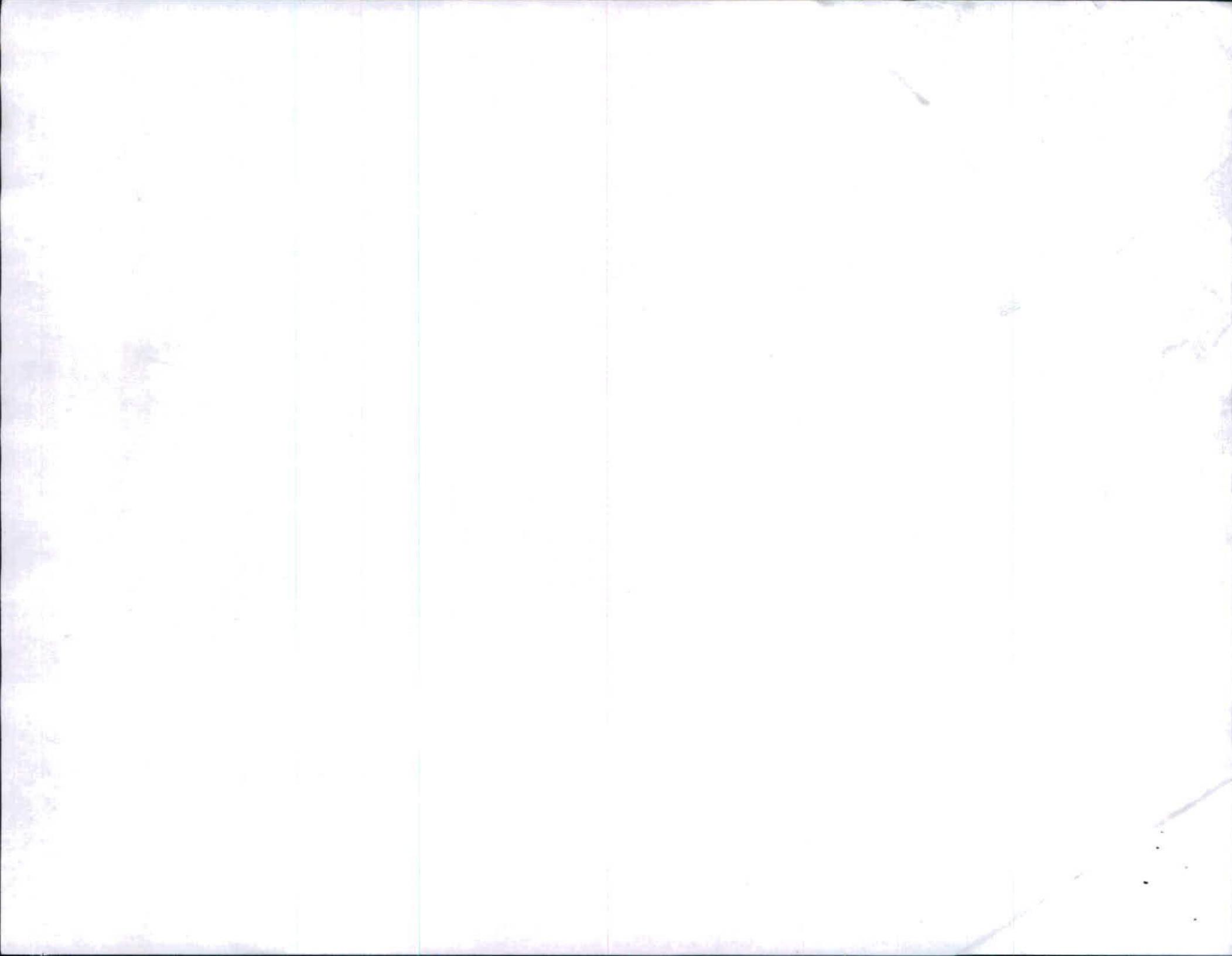
08/08/26  
JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 8/8/26



ORIGINAL

The logo for Premier Aviation, Inc. features a small, stylized graphic of an airplane in flight, positioned to the left of the company name "PREMIER AVIATION, INC." in a bold, sans-serif font.

4

230

NAME 0.250

8

This technical drawing illustrates a stabilizer arm assembly. It features two vertical support posts. A horizontal beam connects the top of the left post to the top of the right post. A diagonal link extends from the bottom of the left post to the middle of the horizontal beam. A circular component is attached to the end of the diagonal link. The drawing includes several dimension lines and callouts:

- A dimension line indicates a height of 9-1/2 inches between the base of the left post and the point where the diagonal link connects to the horizontal beam.
- A dimension line indicates a height of 6-1/2 inches between the base of the right post and the point where the diagonal link connects to the horizontal beam.
- A callout labeled "101" points to the circular component at the end of the diagonal link.
- A callout labeled "(21)" points to the junction where the diagonal link meets the horizontal beam.
- A callout labeled "(21)" also points to the junction where the diagonal link meets the left post.
- Text at the bottom left specifies material and finish: "MIL-H-9045C MIL-DTL-1022E 6021-0001-00000 (621-00) DE ON".
- Text at the bottom right indicates a scale: "SCALE 1/32".

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This technical drawing illustrates a vertical pipe assembly. At the top, a vertical pipe segment is labeled with the number 0344-7. A horizontal pipe segment extends from its side, labeled with the number 0344-03229. A callout box points to this horizontal pipe with the label "0344-03229 ASHTRAY". Below this, another horizontal pipe segment is labeled with the number 0344-03229. A callout box points to this horizontal pipe with the label "0344-03229 ASHTRAY". The vertical pipe then descends, with a callout box pointing to it with the label "0344-03229 ASHTRAY". At the bottom of the vertical pipe, there is a flared fitting. A callout box points to this fitting with the label "0344-03229 ASHTRAY". To the left of the vertical pipe, there is a horizontal pipe segment labeled with the number 0344-03229. A callout box points to this horizontal pipe with the label "0344-03229 ASHTRAY". On the far left, there is a small rectangular callout box containing the text "SE-80" and "SE".

AINE

① -51 LONG T-HANDLE ASSEMBLY

RELEASED  
08-12-04

